

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
29 April 2004 (29.04.2004)

PCT

(10) International Publication Number
WO 2004/036721 A1

(51) International Patent Classification⁷: **H02K 11/00**,
3/42

(21) International Application Number:
PCT/FI2003/000762

(22) International Filing Date: 14 October 2003 (14.10.2003)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
20021879 21 October 2002 (21.10.2002) FI

(71) Applicant (for all designated States except US): **ABB OY**
[FI/FI]; Strömbergintie 1, FIN-00380 Helsinki (FI).

(72) Inventor; and

(75) Inventor/Applicant (for US only): **MÄKI-ONTTO, Petri**
[FI/FI]; Laaksoahdentie 5 as. 24, FIN-02720 Espoo (FI).

(74) Agent: **KORPELAINEN, Seppo**; P.O. Box 210, FIN-00381 Helsinki (FI).

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

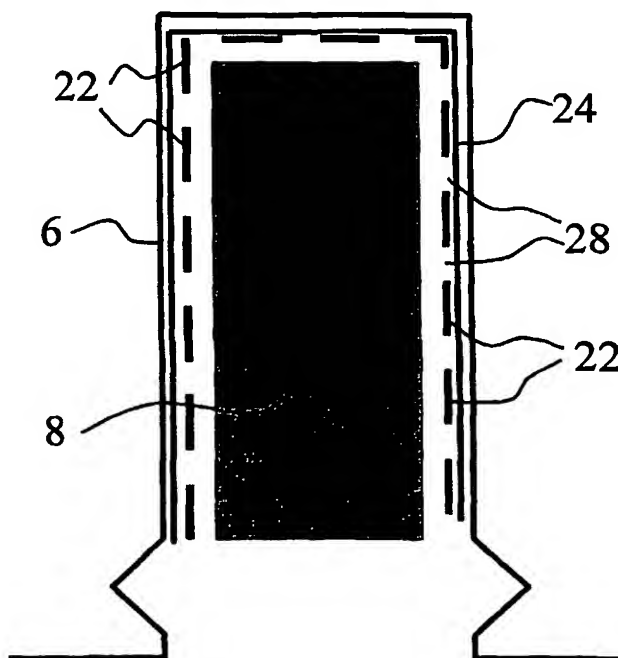
(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: ARRANGEMENT FOR PROTECTING AN ELECTRIC MACHINE



(57) Abstract: The object of the invention is an arrangement for an alternating-current machine that can be connected to an inverter and includes windings (8) located in grooves (8) and insulated from the plate core of the machine. According to the invention, an electrically conductive shield (22) is fitted between the winding (8) and the plate core, comprising a number of parallel strips (22). The strips (22) are separated from each other and insulated (24) from the plate core. The strips essentially extend over the length of the groove (6) and are earthed or connected to the plate core.

BEST AVAILABLE COPY

WO 2004/036721 A1

ARRANGEMENT FOR PROTECTING AN ELECTRIC MACHINE

The object of the invention is an arrangement for an alternating-current machine that can be connected to an inverter according to the introduction part of claim 1.

In alternating-current machines connected to a frequency converter, the sharp-edged voltage
5 pulses generated by the frequency converter cause a common-mode leak current in the machine from the windings to the plate core, creating a magnetic flux around the axle in the latter. The magnetic flux induces a so-called axle voltage in the loop formed by the axle, the bearings and the plate core. An axle voltage of sufficient magnitude causes a flashover and an electric current through the film of oil in the bearings. The flashover causes a spark
10 phenomenon on the bearing surface and may lead to severe damage to the bearing after a very short period of use. The axle voltage may also cause sparks, which is not acceptable in explosive atmospheres. The common-mode current also causes the machine frame potential to increase, resulting in a risk of electric shock.

There have previously been many different attempts of reducing the disadvantages caused by
15 common-mode leak current and the resulting bearing current. The output voltage of the frequency converter has been filtered using active and passive filters, and the rate of voltage increase in the frequency converter has been limited. Ceramic bearings have been proposed, and insulators have been adapted to the bearings. Furthermore, it has been proposed that the machine be equipped with an electrically conductive shield that is earthed and prevents
20 common-mode current from shorting through the axle and bearing.

A prior art solution according to the latter alternative is known from the patent publication DE 19948145 C1, proposing that a shield made of electrically conductive metal plate be installed in the stator groove so that the plate is insulated from the stator plate core and winding. The plate is earthed or connected to the plate core at the end of the motor where the
25 supply cables are connected. However, in addition to protecting the motor from bearing currents and their adverse effects, this type of solution also generates substantial additional losses.

The objective of the present invention is to provide efficient protection against common-mode currents circulating in an alternating-current machine connected to an inverter without sacrificing overall economy. This objective can be reached by means of the characteristics defined in the characteristics part of claim 1. With regard to other preferred embodiments of
5 the invention, reference is made to the dependent claims.

The shield according to the invention efficiently prevents the current from penetrating into the plate core of the machine, thus eliminating the possibility for creating a magnetic flux circulating in the plate core, inducing an axle voltage and generating a bearing current. Thanks to its preferred structure, the current carried away by the shield does not create eddy-
10 current losses to any detrimental extent.

According to a preferred alternative, there are strips formed of a continuous insulator-coated conductive plate with slits parallel to the machine axle, extending essentially over the entire length of the machine. Such a structure is easy to adapt to the bottom of the groove and particularly preferred when the winding is formed of conductors wound separately into the
15 grooves. It is preferred to cover the edges of the groove with a few strips, but the bottom of the groove may be covered by a single strip.

According to another preferred embodiment, conductive tape with an insulating layer is wound over the winding, essentially covering the entire length of the winding in the groove. This alternative is suitable for preformed windings fitted into the grooves in ready-made
20 form. The shield surrounds the entire winding, providing excellent protection.

In the following, the invention will be described with the help of certain embodiments by referring to the enclosed drawings, where

- Figure 1 is a cross-sectional view of the machine, illustrating the currents induced in the plate core,
- 25 - Figure 2 illustrates the operation of a shield according to the invention
- Figure 3 illustrates the adaptation of such a shield into the groove and

- Figure 4 illustrates another shield according to the invention.

In a diagrammatical representation, the electric motor 2 comprises the stator plate core 4 with grooves 6 formed on its internal circumference; the windings 8 are fitted into these grooves. The rotor 12 is mounted inside the stator at the distance of the air gap 10, rotating on the axle 14 supported by the bearings 13. The motor is supplied by a frequency converter in a known manner, connected to the windings through the motor connectors. This is not described in more detail. The source of the high-frequency common-mode voltage in the frequency converter is indicated by the voltage source 16, from where current flows to the motor windings. High-frequency current leaks to the plate core by capacitive coupling through the winding insulation. In Figure 1, the arrows 17 represent the current flowing through the plate core, and the current flows through the machine frame to earth, represented by the conductor 19. The common-mode current I_{cm} flowing through the winding and the stator plate core induces a flux 18 around the stator in the stator plate core 4, a so-called circular flux, represented by a cross where the flux enters the plane of the figure and a point where it exits the plane of the figure. The flux 18 further induces a voltage in the circuit completed through the route from the stator plate core 4 to the bearings 13 and the axle 14. As the voltage induced by the flux 18 reaches a sufficiently large value, a flashover occurs in the film of oil in the bearings and bearing current flows in the circuit formed by the axle 14, the bearings 13 and the plate core 4.

In Figure 2, shields 20 of conductive material such as aluminium have been fitted in the stator grooves 6. It is preferred that the shield is manufactured from a film comprising an insulating layer and a conductive layer. The shield is relatively thin. A conductive layer thickness in the order of 0.1 mm is sufficient. Even a structure with a conductive layer thickness in the order of 0.01 mm provides moderate protection. The insulating layer separates the film from the plate core; thus the conductive layer is separated from both the winding and the plate core. The shield is connected to earth through the conductive layer 21 and the conductor 23, or to the plate core at the end of the motor where the supply connectors are. In this case, the capacitive leak current caused by the high-frequency voltage pulses flows to earth through the shield and does not penetrate the stator plate core, illustrated in

Figure 2 by the arrows 25 in the shield 20 and the layers 21. This eliminates the circular flux and the bearing current induced by it.

Even though the above is a description of a machine operating as a motor, the same principle applies to a generator connected to the grid through a frequency converter. Similarly, a
5 conductive shield can be fitted to a groove in the rotor plate pack if voltage is fed to the rotor or if the machine has dual feeds.

As described above, the shield fitted between the winding and the plate core is formed of a layered structure with a conductive layer and an insulating layer. The conductive layer is made of aluminium, copper or a similar material with good electrical conductivity. The
10 insulating layer is made of suitable plastic with sufficient insulating properties. However, the stray flux going through the shield generates eddy currents in the conductive layer, significantly adding to the machine's losses. The eddy currents can be reduced by making the conductive layer as thin as possible. However, as the conductive layer becomes thinner, its ability to suppress common-mode currents and thus eliminate bearing currents becomes
15 weaker. A very preferred solution can be created by constructing the conductive layer of several parts fitted to the groove in parallel according to the invention.

Figure 3 is a cross-sectional view of the groove 6, where the shield 20 is formed of six parallel conductive strips 22 in the depth of the groove and an insulating layer 24 between the conductive layer and the plate core. The shield is manufactured, for example, from insulating
20 plate coated with a conductive layer where the conductive layer is removed from the parts 28 between the conductor strips 22 over the entire length of the groove, providing galvanic separation between the strips. Figure 3 is not intended to illustrate any accurate dimensions of an implementation, just the principle. Thus a narrow slit is enough for creating the intended effect; the width of the slit depends on the dimensions of the machine and the associated
25 voltage differences between the strips. At the end of the groove where the motor supply connectors are located, the conductive strips are connected to the earth conductor or the stator plate pack. It is preferred that this end of the shield contains a conductive layer area connecting the conductive strips 22 to each other; the area is thus connected to the conductive strips and the earth conductor.

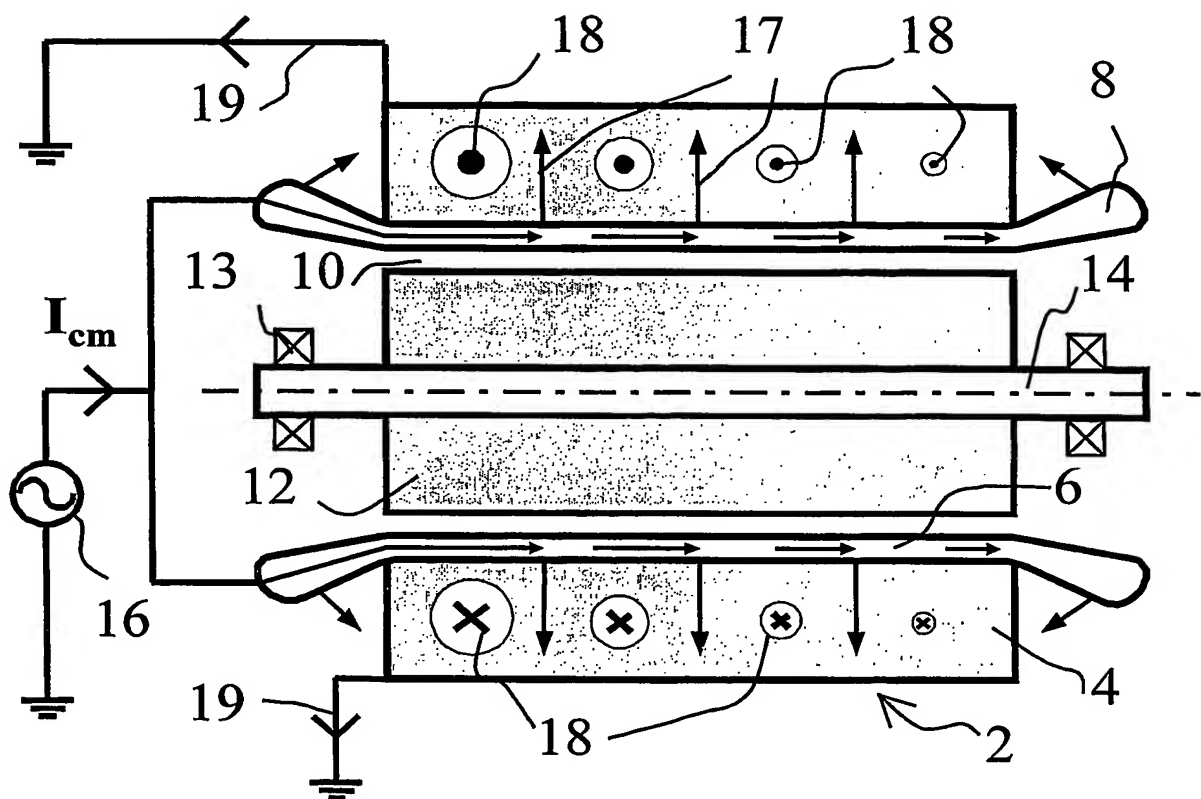
The shield 20 can also be formed of separate strips with a conductive layer and an insulating layer. In this case, the conductive layers may also be overlapped so that there will be no empty area perpendicular to the wall or bottom of the groove. The insulating layer provides galvanic separation between the parallel conductive layers.

- 5 In an embodiment of the invention, the shield is formed as a ribbon or tape wound around the winding. According to Figure 4, the ribbon 26 comprised of a conductive layer and an insulating layer is wound around the lower 29 and upper 30 formed windings over the entire length fitted into the groove. It is preferred that the shield has an adhesive layer on top of the conductive layer, enabling the shield to adhere to the winding. This embodiment is
- 10 particularly well suited for form windings. At the supply connector end of the winding 32 and 34, the conductive layer is connected to the earth conductor 36 or the plate core. The other end of the conductive strip is open. This embodiment provides shield coverage for the winding over the entire area of the groove, and the protective effect is similar to that of a continuous shield. However, the strip-type structure prevents any additional motor losses.
- 15 In the above, certain preferred embodiments of the invention have been described. However, it is obvious to a person skilled in the art that the invention can be implemented in several other ways within the scope of the claims presented below.

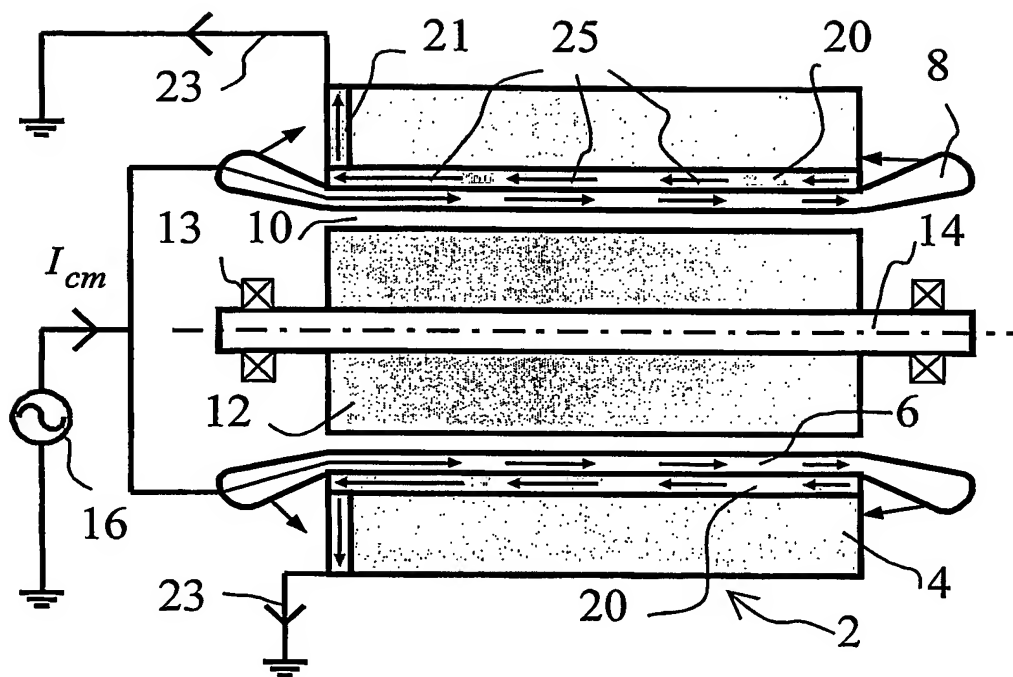
CLAIMS

1. An arrangement for an alternating-current machine (2) that can be connected to an inverter, said machine including windings (8) located in grooves (6) and insulated from the plate core (4) of the machine, **characterised** in that an electrically conductive shield
5 (20;22,24;26) is fitted between the windings (8) and the plate core (4), said shield comprising a number of parallel strips (22;26) separated from each other and insulated from the plate core, extending essentially over the length of the groove (6), earthed (23;36) or connected to the plate core.
2. An arrangement according to claim 1, **characterised** in that the shield (22,24;26) is
10 earthed at the end where the winding is connected.
3. An arrangement according to claim 1, **characterised** in that the shield is formed of axial strips (22;26) galvanically separated from each other within the area of the groove.
4. An arrangement according to claim 1, **characterised** in that the conductive strip is aluminium.
- 15 5. An arrangement according to claim 1, **characterised** in that the thickness of the conductive strip is in the order of 0.1 mm.
6. An arrangement according to claim 1, **characterised** in that the electrically conductive strips (22) are formed of a conductive layer on top of an insulating layer (24) where the conductive layer is removed from strips (28) essentially parallel to the groove.
- 20 7. An arrangement according to claim 1, **characterised** in that the electrically conductive strips essentially cover the bottom and walls of the groove (6).
8. An arrangement according to claim 1, **characterised** in that the conductive strips are connected to each other at the end of the groove by means of a conductive link that is further earthed or connected to the plate core.

9. An arrangement according to claim 1, **characterised** in that the shield is formed of a ribbon or tape (26) comprising a conductive layer and an insulating layer, wound around the winding (29,30) at least over the area of the winding fitted in the groove.

**Fig.1**

BEST AVAILABLE COPY

**Fig. 2**

BEST AVAILABLE COPY

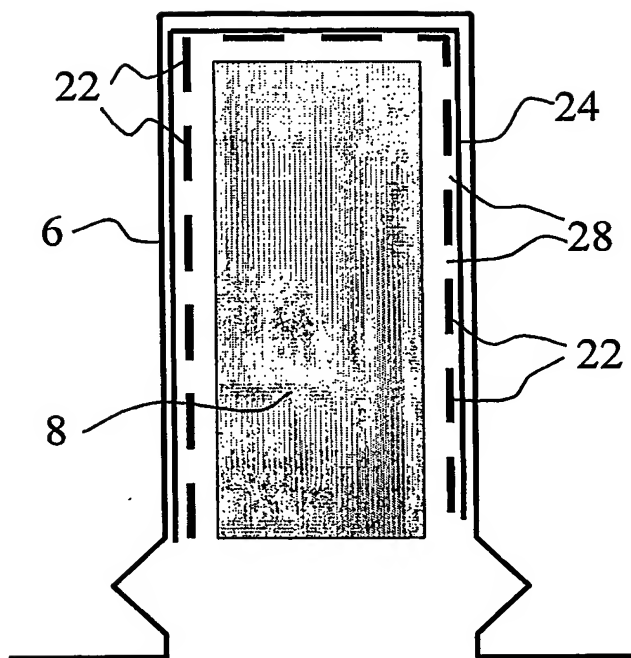


Fig. 3

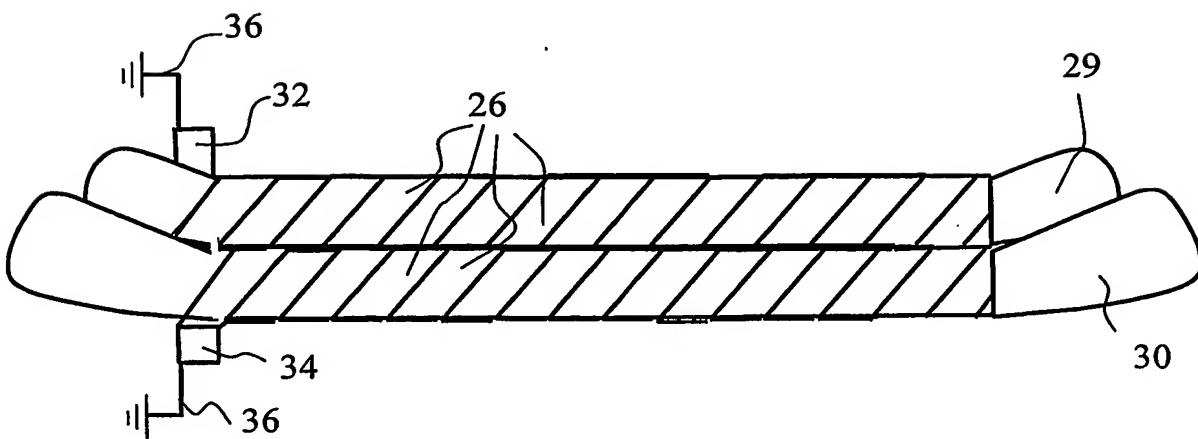


Fig. 4

BEST AVAILABLE COPY

INTERNATIONAL SEARCH REPORT

International application No.

PCT/FI 2003/000762

A. CLASSIFICATION OF SUBJECT MATTER

IPC7: H02K 11/00, H02K 3/42

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: H02K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-INTERNAL, WPI DATA, PAJ, FULLTEXT

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	DE 19948145 C1 (MANNESMANN AG), 21 June 2001 (21.06.2001), column 2, line 34 - line 55, abstract	1-9
A	US 5821652 A (HYYPPIO, D.B.), 13 October 1998 (13.10.1998), page 5, line 56 - page 6, line 63, abstract	1-9
A	US 2001005106 A1 (BELL, S.), 28 June 2001 (28.06.2001), [0038]-[0040]	1-9

☐ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

14 January 2004

Date of mailing of the international search report

16-01-2004

Name and mailing address of the ISA/

Swedish Patent Office

Box 5055, S-102 42 STOCKHOLM

Facsimile No. +46 8 666 02 86

Authorized officer

Irma Bornhede /LR

Telephone No. +46 8 782 25 00

INTERNATIONAL SEARCH REPORT

Information on patent family members

01/12/2003

International application No.

PCT/FI 2003/000762

DE	19948145	C1	21/06/2001	NONE		
US	5821652	A	13/10/1998	NONE		
US	2001005106	A1	28/06/2001	US	6202285 B	20/03/2001